

Operating Instructions Tumble Dryers

T 6351

T 6551

T 6751

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Installation, repair and maintenance work should be by a Miele authorized service technician. Work by unqualified persons could be dangerous and may void the warranty.

Read all instructions before installation or use of the tumble dryer to prevent injury and machine damage.

All personnel working with this machine must be fully trained in all aspects of its use and safety.

The tumble dryer is only intended for drying fabrics washed in a water solution. Check fabric care labels to verify materials can be machine dried.

SAVE THESE INSTRUCTIONS AND REVIEW THEM PERIODICALLY

To prevent fires, do not use this tumble dryer to dry the following:

- Articles containing foam rubber, rubber or rubber like materials.
- Articles which have been treated with flammable cleaning agents.
- Articles which have been splashed with hair lacquer, hair spray, nail varnish remover, etc.
- Clothing which may be greasy, fatty or impregnated with other residues.

Do not dry mops, floor cloths etc in this machine if they contain substances such as wax or chemical cleaning agents.

Padded or filled fabrics (e.g. jackets or cushions) should not be dried. Loose filling could catch fire.

Some textiles get very hot during drying and there may be a risk of high temperatures causing them to ignite in exceptional circumstances. They should therefore be taken out of the machine as soon as the program has finished and as soon as possible if there has been a power failure. It is advisable to keep a fire extinguisher near the machine at all times.

Laundry must not be removed from the dryer before the drying program has finished, i.e., **the cooling down phase must be completed.**

If hot laundry items are stacked or packed they can be liable to auto-combustion.

Do not let children play in or near the machine. Do not let them play with the controls or operate the unit.

Make sure the drum is stationary before removing laundry. Never put your hand into a drum that is still moving.

Be certain your appliance is properly installed and grounded by a qualified technician.

To guarantee the electrical safety of this appliance, continuity must exist between the appliance and an effective grounding system. It is imperative that this basic safety requirement be met. If there is any doubt, have the electrical system of the house checked by a qualified electrician. The manufacturer cannot be held responsible for damages caused by the lack, or inadequacy of, an effective grounding system.

Before installation or service, disconnect the power supply to the work area by removing the fuse or "tripping" the circuit breaker to the unit.

Do not damage, remove or bypass the safety components, fixtures and control elements of this machine.

Where there is any damage to the controls or to the cable insulation the machine must not be used until it has been repaired.

Faulty components must only be exchanged for Miele original spare parts. Only when these parts are fitted can the safety standards of the machine be guaranteed.

To prevent burns, do not touch the steam pipes and components.

Only use the dryer if all panels are properly in place.

WARNING AND SAFETY INSTRUCTIONS

Fire and Explosion hazard

Never use or store gas or gasoline based substances or any easily flammable substances near the machine.

Do not use the machine without the built-in lint filter in place. If the lint filter is damaged it must be replaced immediately. A build up of lint could block the airflow, heating and ventilation, and impair the efficiency of the machine.

Disinfecting and cleaning agents often contain chlorides (salts) that can cause steel surfaces to rust. To protect your machine from rust damage, only use chloride free disinfecting and cleaning agents for laundry and disinfecting and for cleaning the machine. If you are not sure about a particular agent contact Miele's Professional Division.

If you accidentally spill an agent containing chloride on the machine it should be rinsed off with water and dried with a soft cloth.

Do not use a **high-pressure cleaner or water jet** to clean the machine.

Caution

If the tumble dryer shuts off during the drying cycle, without a fault indicator lighting, a temperature limiter has activated. Check the seals and locks on the machine door and the lint filter.

Check the condition of the air inlet and air outlet vents. If no damage is evident to any of the parts checked, the dryer can be re-started.

If the fault occurs again, call the Miele Technical Service Department.

Only use genuine Miele accessories. If other parts are used, guarantee, performance and product liability claims may become void.

| Noise emission | |
|----------------|---------|
| T 6351 | 72.7 dB |
| T 6551 | 74.2 dB |
| T 6751 | 75.1 dB |

Disposal of an old appliance

When disposing of an old machine, prevent hazards to children by removing the drum door and the lint filter access panel. Disconnect the power supply and remove the power cord.

KEEP THESE OPERATING INSTRUCTIONS IN A SAFE PLACE

Disposal of packing material

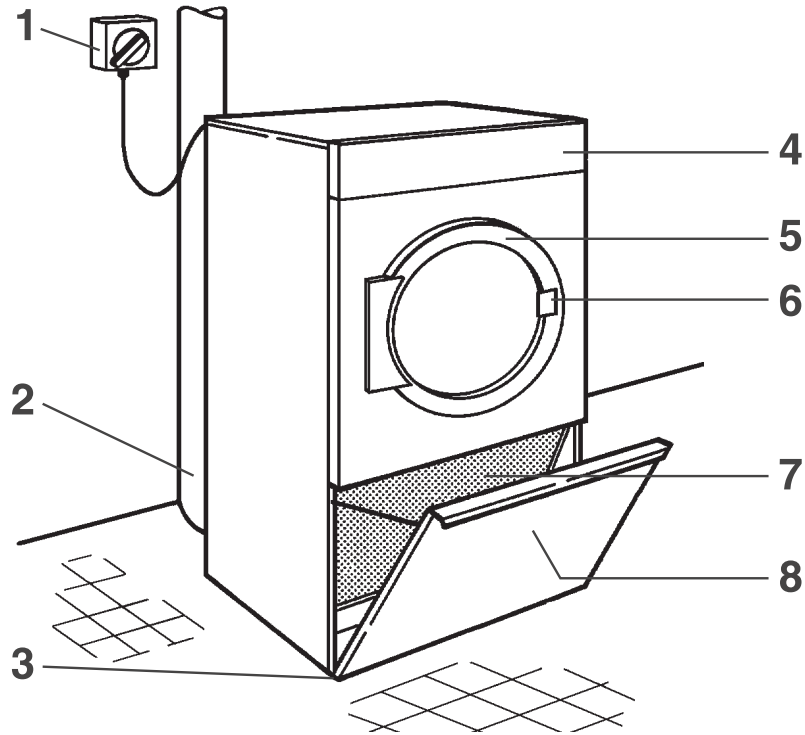
The transport and protective packing are environmentally friendly for disposal and can be recycled.

Please recycle.

Disposal of an old machine

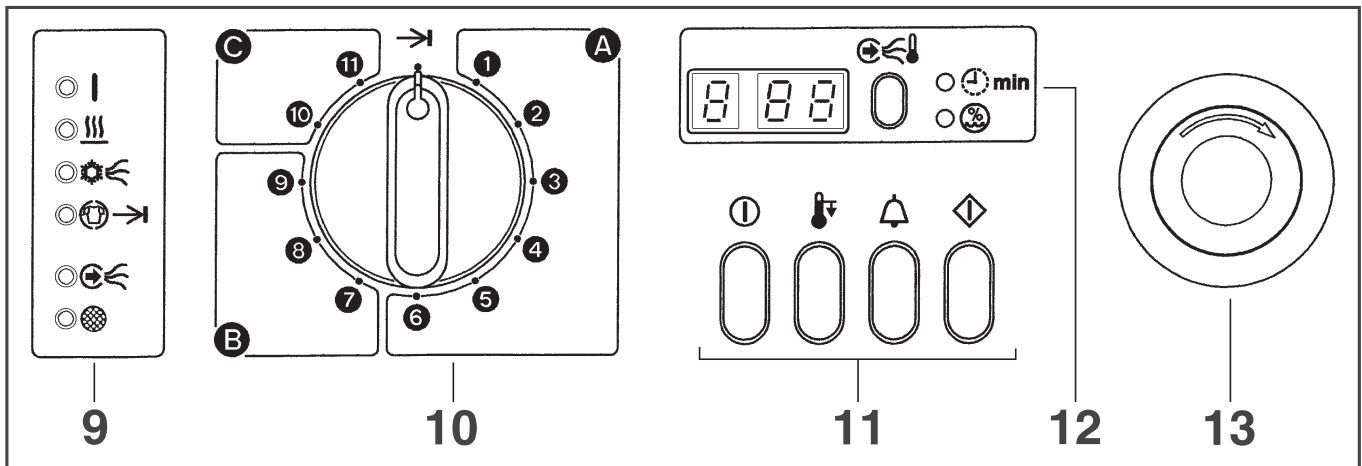
Old machines contain materials which can be recycled. Please contact your local recycling authority about the possibility of recycling these materials.

Guide to the tumble dryer



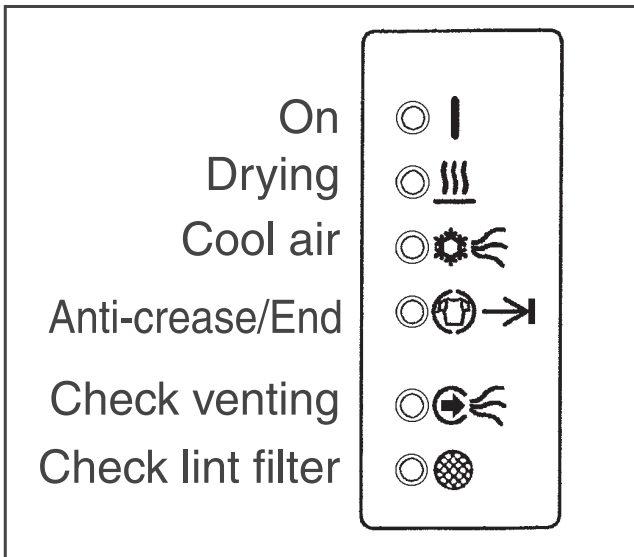
- 1 Power main switch
- 2 Vent pipe / Vent socket
- 3 Four height adjustable feet
- 4 Control panel
- 5 Drum door
- 6 Door handle
- 7 Lint filter
- 8 Lint compartment flap

Control panel

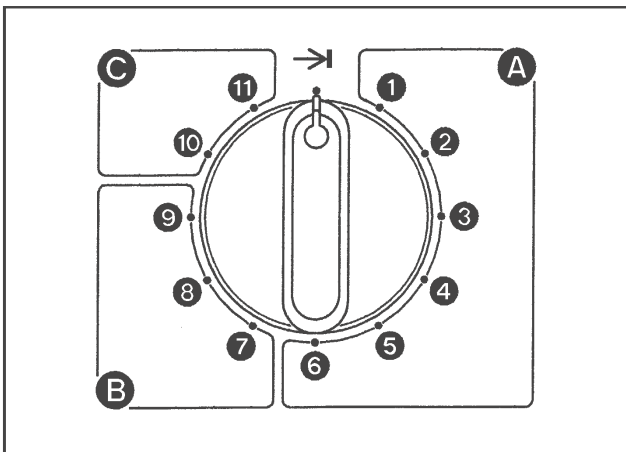


- 9 Program sequence/Fault indicators
- 10 Program selector with selector button
- 11 Push buttons
- 12 Additional display
- 13 "Emergency Stop" button

Program sequence and fault indicators

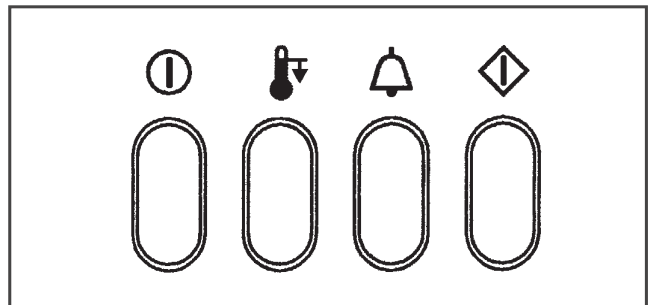


Program selector



The program selector is used to select programs.

Push buttons



"⏻ On-Off" button

"🌡️ Low temperature" button

Lowers the drying temperature for delicate fabrics (e.g. acrylics). Press in the button to select this feature.

"🔔 Buzzer" button

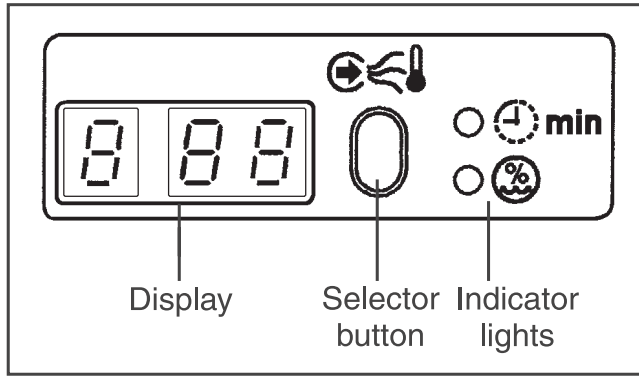
The end of a program can be indicated by a buzzer. Press in the button to select this feature.

"▶️ Start" button

This button starts the program when pushed in.

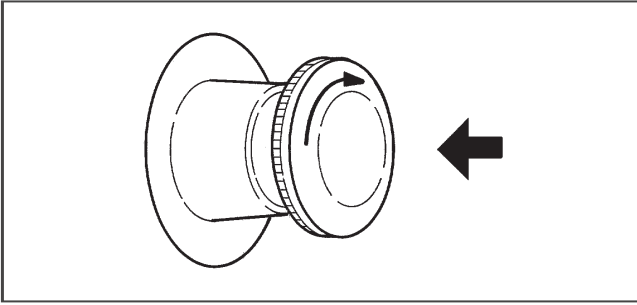
Guide to the tumble dryer

Additional display



| | Residual moisture | Time | Vented air |
|------------------|--|---|--|
| Display | Displays the residual moisture set for programs 1 to 9. A few minutes after the program has started the residual moisture in the laundry is re-recorded and displayed. The current residual moisture values are shown continuously during the program. | Displays the time set for program 10 or 11. The hours are shown in the left display field and the minutes in the right fields. After the program has started the remaining run time is shown instead of the total time. | Displays the current vented air temperature for 5 seconds while a program is running. |
| Selector button | With this button the programmed residual moisture values in programs 1 to 9 can be changed. These changes can only be made before the start of the program. Changes are only valid at the time the program is selected. At the end of the cycle the program will revert to the preset standards. | With this button the program duration can be changed in program 10 (003 minutes to 1.00 hour) and in program 11 (003 minutes to 3.00 hours). These changes can only be made before the start of the program. Changes are only valid at the time the program is selected. At the end of the cycle the program will revert to the preset standards. | If this button is pressed in while a program is running and released immediately the current vented air temperature will appear in the additional display for 5 seconds. |
| Indicator lights | ☀ Lights up when the machine is turned on and program 1 or 9 is chosen. It goes out at the end of the program. | ☀ Lights up when the machine is turned on and a program between 10 and 11 is chosen. It goes out at the end of the program. | |

"Emergency Stop" button



Only use in an emergency. Do not use this button to turn off the machine during normal operation.

- To reset the "Emergency Stop" button after it has been used, turn the ribbed knob clockwise.

Conversion plate of °C to °F

| °C | °F | °C | °F |
|----|-----|-----|-----|
| 10 | 50 | 70 | 158 |
| 20 | 68 | 80 | 176 |
| 30 | 86 | 90 | 194 |
| 40 | 104 | 100 | 212 |
| 50 | 122 | 110 | 230 |
| 60 | 140 | 120 | 248 |

Before using for the first time

Before use

- Wipe out the inside of the drum with a soft dry cloth.

Preparing the laundry

- Sort the laundry according to fabric type and weave for even drying results.

Not all textiles are suitable for drying. Pay special attention to the manufacturer's instructions on the wash care label.

☉ = Dry at normal temperature

☾ = Dry at low temperature

☒ = Do not tumble dry

- Do not tumble dry articles made from pure wool and wool mixtures as they tend to become matted and shrink.
- Pure linen may become rough by tumble drying. Consult the manufacturer's instructions before drying.
- **Important:** Items with metal buckles, hooks, eyes, zippers etc. should be put into the dryer in a cloth bag (e.g. pillowcase) to protect the drum from scratches and dents.
- Items with zippers should be dried with the zippers open.
- Padded or filled fabrics (e.g. jackets or cushions) should not be dried. Loose filling could catch fire.
- Some woven and loop knit materials shrink with over-drying. Avoid the "Extra dry" program for such fabrics.
- If drying starched laundry, select the most suitable program for ironing by hand or machine.
- Sort the laundry according to the level of dryness required. It is not necessary to sort according to size.
- For cost efficiency, only dry full loads. Do not overload the dryer.

Selecting a program

- Load the machine.
- Close the drum door.
- Turn on the power main (on site).
- Press in the "ⓘ On/Off" button.
- Select a program by turning the program selector clockwise or counterclockwise.
- The "🌡️ Low temperature" and "🔔 Buzzer" features can be selected at this time.

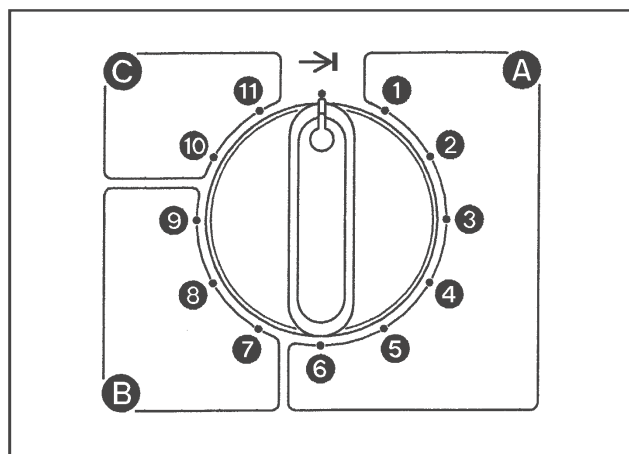
Once the required level of dryness has been reached the laundry is cooled and the drying program will end.

Note:

The dryer uses an electronic sensor system which monitors the residual moisture in the laundry and a timer for extra safety. The heating time is limited to 60 minutes.

- The "🕒 →| Anti-crease / End" indicator will light and the buzzer will sound (if selected).

Available programs



- A COTTONS**
For drying cotton/linen
Residual moisture value
T6351T6551/6751
- | | | | |
|---|---------------------|-------|-------|
| 1 | Extra dry | (-4%) | (-4%) |
| 2 | Normal + | (-2%) | (-2%) |
| 3 | Normal | (3%) | (3%) |
| 4 | Machine iron 🌡️ | (13%) | (16%) |
| 5 | Machine iron 🌡️🌡️ | (20%) | (22%) |
| 6 | Machine iron 🌡️🌡️🌡️ | (26%) | (30%) |
- B MINIMUM IRON**
For drying polyester cotton mixtures, delicates and synthetics
- | | | | |
|---|-----------------|-------|-------|
| 7 | Normal + | (-2%) | (-2%) |
| 8 | Normal | (2%) | (2%) |
| 9 | Machine iron 🌡️ | (8%) | (8%) |
- C TIMED DRYING**
Airing and timed drying
- | | | | |
|----|-----------------|----------|----------|
| 10 | without heating | (15 min) | (15 min) |
| 11 | with heating | (20 min) | (20 min) |
- To dry small loads or to dry individual items.

→|End

Operation

Special programs

1. Wet Cleaning

For drying washable materials which are also stated on the laundry care label to be suitable for machine drying *:

A/2

Poplin without wool lining *, padded garments *

A/2 + "Low temperature" button Jeans, Corduroy trousers

A/3

Cotton

A/3 + "Low temperature" button Cotton/Synthetic

A/4 + "Low temperature" button Wool /Cotton, Wool/Synthetic

C/11

Wool, Angora, Cashmere, Lambs wool, Silk, Viscose etc.

2. Bedding

To dry bedding, which has a laundry care label stating that it is machine washable:

C/11

Bedding (e.g. non-seamed duvets, seamed/pocketed feather duvets, synthetic duvets, pillows, etc.)

Important: Before drying bedding the standard options must be reprogrammed with A / 1, A / 2 and A / 4 (see, Table "Reprogramming possibilities").

See, "Reprogramming" for conditions and examples.

Note: The duration of the C / 11 program is preset to 20 minutes (see, Table "Reprogramming possibilities").

A change to the duration of the program can be made by reprogramming for B / 9 "with heating" (followed by Cooling down) Program 11, (see, Table "Reprogramming possibilities").

- If required also select the "Buzzer" function.
- Press the "Start" button to begin the program.

Program end

At the end of drying the "Ⓢ →| Anti-crease / End" indicator lights up and the buzzer sounds (if selected).

- Turn the program selector to "→| End".
- Open the drum door.
- Remove the laundry.

If the dryer will not be used for awhile:

- Press the "Ⓢ On/Off" button to turn off the machine.
- Turn off power at the site power main.
- Clean the lint filter.

Note

If the "Ⓢ Check lint filter" light comes on, the lint filter needs to be cleaned. Clean the filter as soon as the program has finished. See, "Cleaning and Care" for details.

The laundry must not be removed from the dryer before the drying program has finished, ie, the cooling down phase must be completed.

If hot laundry items are stacked or packed they could auto-combust.

If the laundry is rinsed with hot water in the final rinse, the residual heat in the laundry, together with the reduced residual moisture content, will lead to shorter processing times and save energy.

Operation

Anti-crease

If the laundry is not removed from the machine at the end of the program an anti-crease cycle will automatically start. The drum turns at intervals to minimize creasing in the laundry.

The anti-crease cycle runs 59 minutes.

Interrupting the program

The program will stop if the door is opened during operation to add or remove laundry. The program will also be interrupted if the lint filter compartment flap is opened or the "Emergency Stop" button pressed.

Do not reach into a moving drum.

To continue the drying program:

- Close the drum door.
- Press the "◀ Start" button".

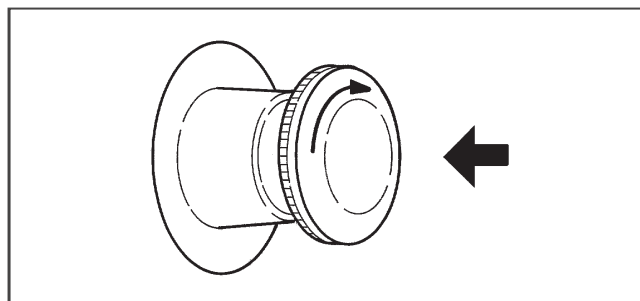
To select a new program:

- Turn the program selector to "End" and then to the new program.
- Press "◀ Start".

"Emergency Stop"

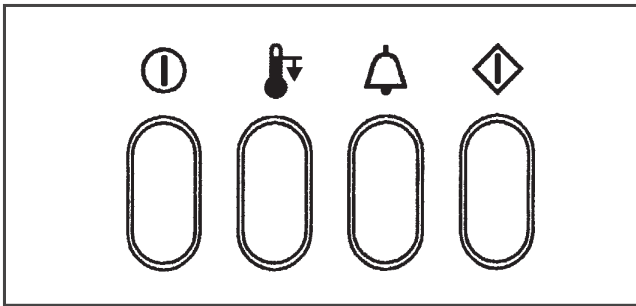
If the "Emergency Stop" has been activated, the dryer will shut off immediately.

Do not use this button in normal operation to turn the machine off.



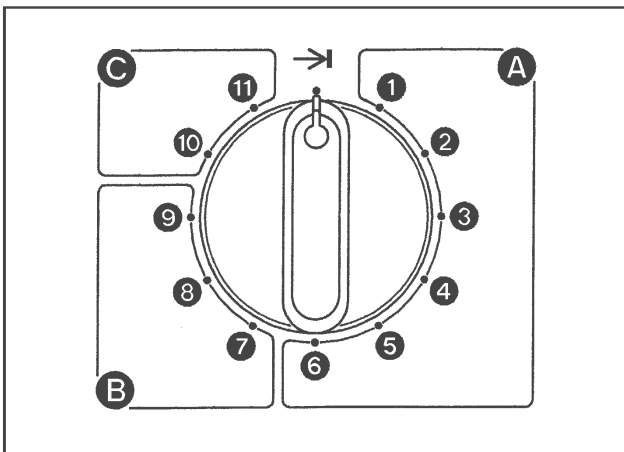
- Turn the ribbed disc clockwise to reset the "Emergency Stop" button.

Changing the standard setting of a drying program

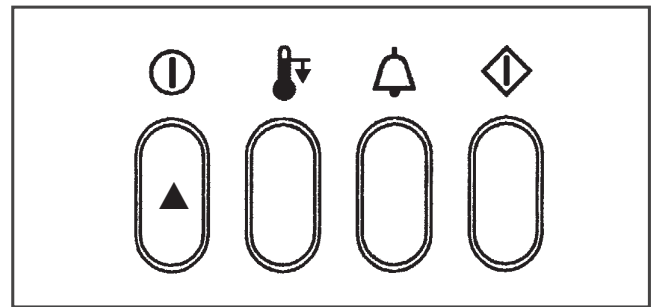


Individual drying programs can be reprogrammed to meet special requirements. To make program changes, the unit must be set to the "basic position".

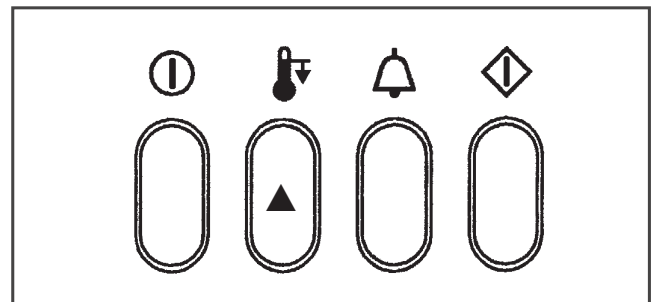
Basic position



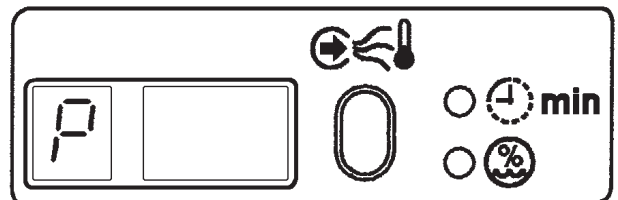
- The dryer must be off and the drum door closed.
- All buttons must also be in the "Off" position, i.e. released not pressed in.
- The program selector must be at the "→ End" position.



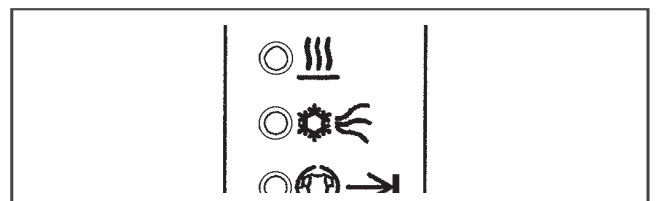
- Press in the "ⓘ On-Off" switch.
The "On" indicator will light.



- Press the "⌄ low temperature" button twice in and twice out within 4 seconds:
The letter *P* lights up in the left field of the additional display.



The program sequence indicator "Drying" will light and "Cold air" will flash.



The unit can now be reprogrammed, see examples 1 and 2 on the following pages.

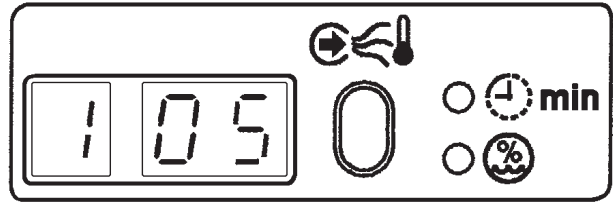
Reprogramming

Example 1:

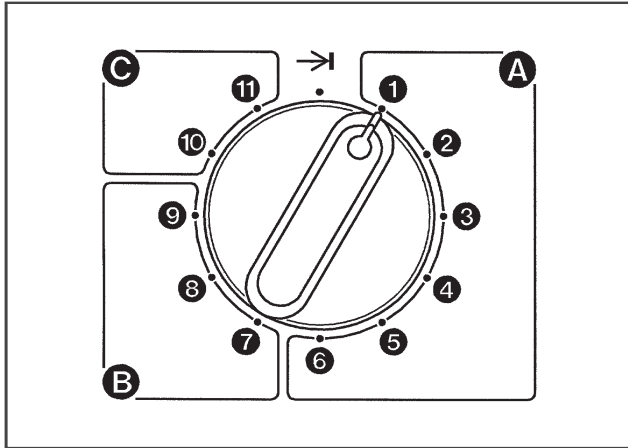
Reprogramming the drum reversing action period (standard = 1 minute and 27 seconds) in the cotton programs.

A drum reversing action period can be selected from 20 seconds to 2 minutes.

Here a reversing time of 1 minute and 5 seconds is chosen.

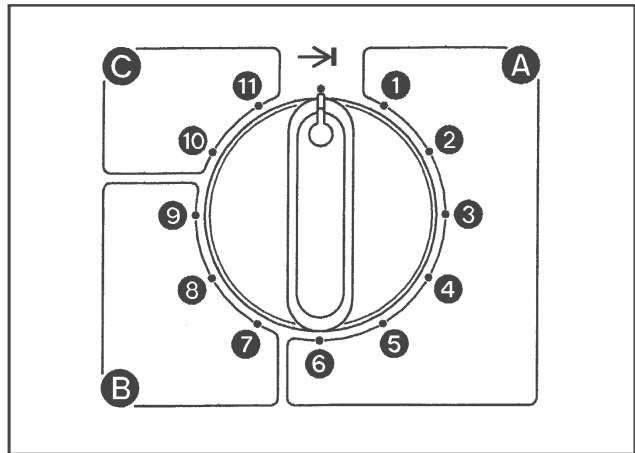


- Press and release the "Start" button until "1 05" appears in the additional display.



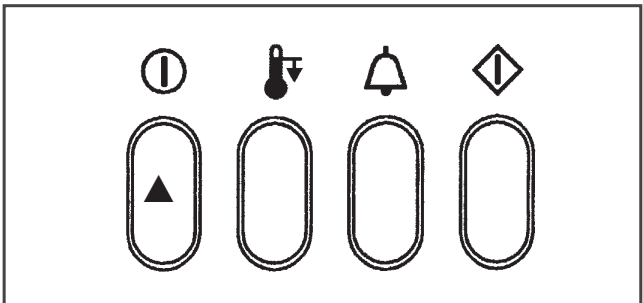
- Turn the program selector to program **A** / **1**.

The following will alternate in the additional display:



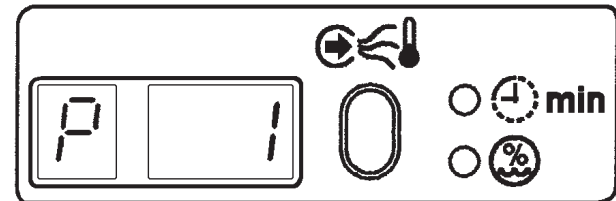
- Turn the program selector to the "→ End" position to store the program change.

To exit programming:

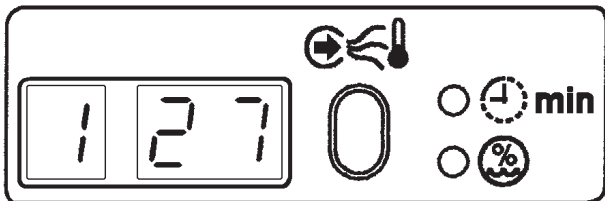


- Press the "I On/Off" button.

Enter any program changes to the "Reprogramming possibilities" chart.



or

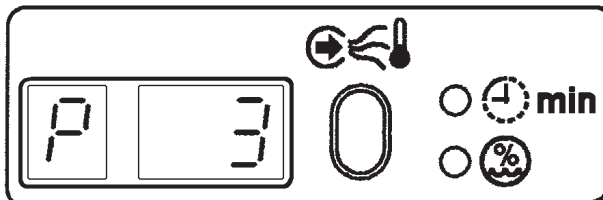


Example 2:

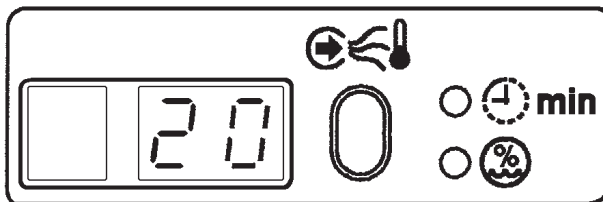
Changing the residual moisture value in program 5 to **5** Machine iron **☾☾** (20%) from 20% to 18%.

- Set the unit to the basic position.
- Turn the program selector to **A** / **3**.

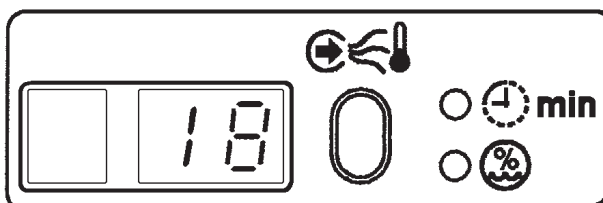
The following will alternate in the display.



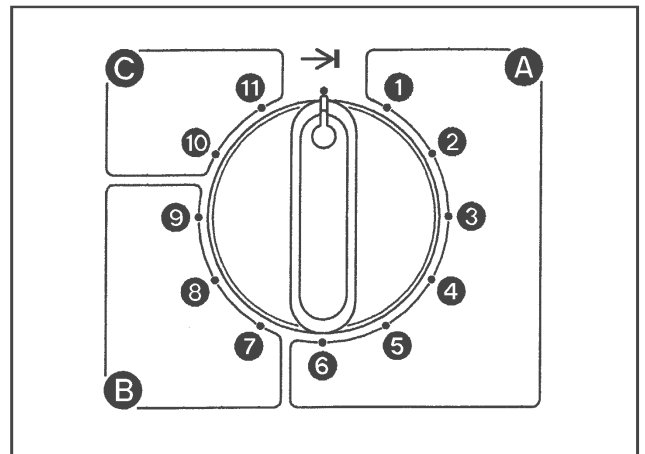
- Use the selector button to choose the program to be changed.
Program **5** Machine iron **☾☾** (20%).



- Press the selector until a residual moisture of 20% appears in the additional display.



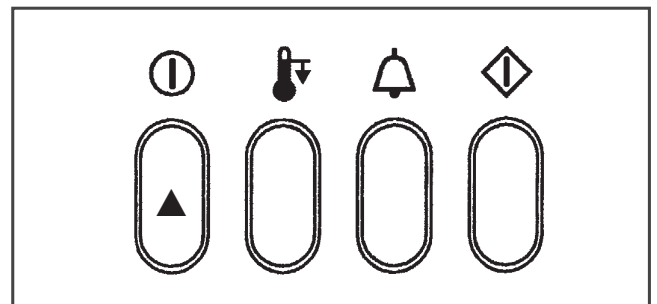
- Press the "◀▶ Start" button repeatedly to select the residual moisture of 18%.



- Turn the program selector to the "→ End" position to store the program change.

The change to the residual moisture value is now stored in memory and the programming process is complete.

To exit programming:



- Press the "ⓘ On/Off" button.

Please enter any program changes to the "Reprogramming possibilities" chart.

Reprogramming

Reprogramming possibilities

| | Program alterations | Position of the Program selector | Options | | | | Notes | Enter program changes here | | |
|-------------------------------|---|----------------------------------|------------------|--|----------|-------------|-------------------------|--|--|--|
| | | | Standard setting | Wet clean | Bed-ding | Adjust-able | | | | |
| Cotton | Reversing time* in the Cotton Programs 1 to 6 and Timed drying programs 10 & 11 | A | 1 | 1 min and 27 secs | 25 secs | 25 secs | 20 secs to 2 mins | *) Drum reverses to the left and to the right in programmed timed intervals | | |
| | Reversing off / Pause interval in Cottons programs 1 to 6 and Timed drying programs 10 & 11 | | 2 | 3 secs | | 10 secs | 0 (Off) or 2 to 10 secs | | | |
| | Residual moisture / Prog. selection with the Selector button | | 3 | see chart "Programmable residual moisture" | | | | | Call up the residual moisture values to be changed with the selector button and alter with the start button. | |
| | Fan heating in pause times | | 4 | 1 | 0 | 0 | 0 or 1 | | 1 = On 0 = Off | |
| | Cooling down temperature Vented air | | 5 | 50 °C | 40 °C | | 30 °C to 60°C | | | |
| | Reversing time* in the Minimum iron programs 7 to 9 | | 6 | 1 min 27 secs | 55 secs | | 20 secs to 2 mins | | | |
| Mini- mum iron | Reversing off / Pause interval in Minimum iron programs 7 to 9 | B | 7 | 3 secs | | | 0 (Off) or 2 to 10 secs | | | |
| | without heating Program 10 | | 8 | 15 mins | | | 3 mins to 1 hour | | | |
| | with heating followed by Cooling down Program 11 | | 9 | 20 mins | 3 mins | | 3 mins to 3 hours | add to this cooling down time to a cool temperature of 50 °C (Standard value) | | |
| Timed drying | Additional display during operation | C | 10 | 0 | 2 | | 0, 1 or 2 | 0 = Residual moisture (temperature display for 5 secs, after the selector button is pressed) 1 = temperature only 2 = residual moisture only | | |
| | — | | 11 | — | | | — | Program position is empty. | | |

Programmable residual moisture values

| Program | | T 6351 Options | | T 6551 / T 6751 Options | | Enter program changes here |
|----------|----------|-------------------|----------------|----------------------------|----------------|----------------------------------|
| | | Standard | Adjustable | Standard | Adjustable | |
| A | 1 | - 4 % | - 3 % or - 5 % | - 4 % | - 3 % or - 5 % | |
| | 2 | - 2 % | - 1 or 0% | - 2 % | - 1 or 0% | |
| | 3 | 3 % | 1 % or 5 % | 3 % | 1 % or 5 % | |
| | 4 | 13 % | 8 % or 16 % | 16 % | 8 % or 13 % | |
| | 5 | 20 % | 18 % or 22 % | 22 % | 18 % or 20 % | |
| | 6 | 26 % | 24 % or 30 % | 30 % | 24 % or 26 % | |
| B | 7 | - 2 % | 0 % or - 3 % | - 2 % | 0 % or - 3 % | |
| | 8 | 2 % | 1 % or 4 % | 2 % | 1 % or 4 % | |
| | 9 | 8 % | 5 % or 10 % | 8 % | 5 % or 10 % | |

The stored residual moisture values for the individual programs are shown in the additional display after the selector button is pressed.

Cleaning and care

Before cleaning, disconnect the machine from the power supply via the power main switch.
Do not use a high pressure cleaner or water jet to clean the machine.

Cleaning the exterior

All surfaces can be cleaned with warm water and a little liquid dish soap applied with a soft sponge.

Wipe dry using a soft cloth.

Stainless steel

Stainless steel surfaces can be cleaned using a non-abrasive stainless steel cleaner.

To help prevent resoiling, a conditioner for stainless steel can also be used.

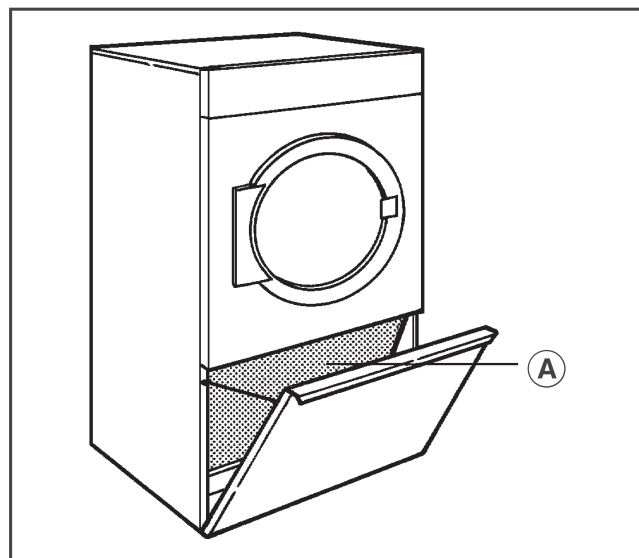
Apply sparingly with even pressure.

⚠ Never use abrasive cleaners, scouring pads, steel wool or caustic cleaners. They will damage the surface.

Cleaning the drum

- After drying starched laundry the drum should be wiped out with a soft, damp cloth.

Cleaning the filter



- Clean the lint filter (A) at least once a day and when the "Clean lint filter" indicator light comes on. Do not remove the lint filter. Scoop out the lint and be careful not to damage the filter.

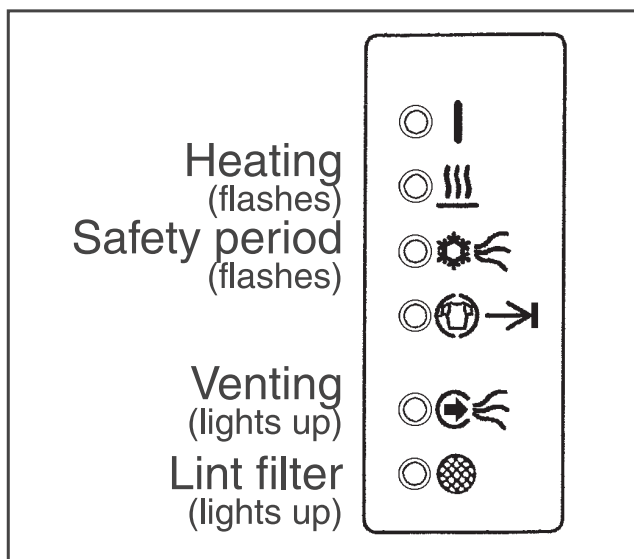
Yearly maintenance

The following should be checked and if necessary serviced once a year by an authorized Miele technician:

- Heater element and heater shaft.
- The whole interior of the tumble dryer
- Fins on the ventilation fan

If proper maintenance is not performed regularly the machine may be damaged and operational faults posing a fire hazard could occur.

Faults or interruptions are indicated by the sequence lights/fault indicators flashing.



Heating

Fault in the heating system.

- Call Miele's Technical Service Department.

Safety period

The maximum running time of the drying program was exceeded because the residual moisture at the start of the program was too high.

- Restart the drying program.
- If the fault message occurs again contact the Miele Technical Service Department.

Venting

The venting duct is obstructed.

- Check the vent ducting and clean if necessary.

Lint filter

The lint filter is clogged.

- Clean the lint filter at the end of the program.

Note:

The "Drying", "Cool air" and "Anti-crease" indicators will flash if there is a power failure or if a program has been interrupted (e.g. when a door has been opened). They do not indicate a fault. The indicators will stop flashing once the "Start" button is pressed.

After sales service

If there is there is a problem, please contact:

Miele Technical Service
 USA 1-800-999-1360
 techserv@mieleusa.com



CDN 1-800-565-6435
 service@miele.ca

When contacting Technical Service please quote the model and serial number of the machine.

These can be found on the data plate with the door open,

| | |
|-------------|----------|
| → Typ | |
| → Fabr.-Nr. | |
| Art.-Nr. | → M.-Nr. |
| IBN | |

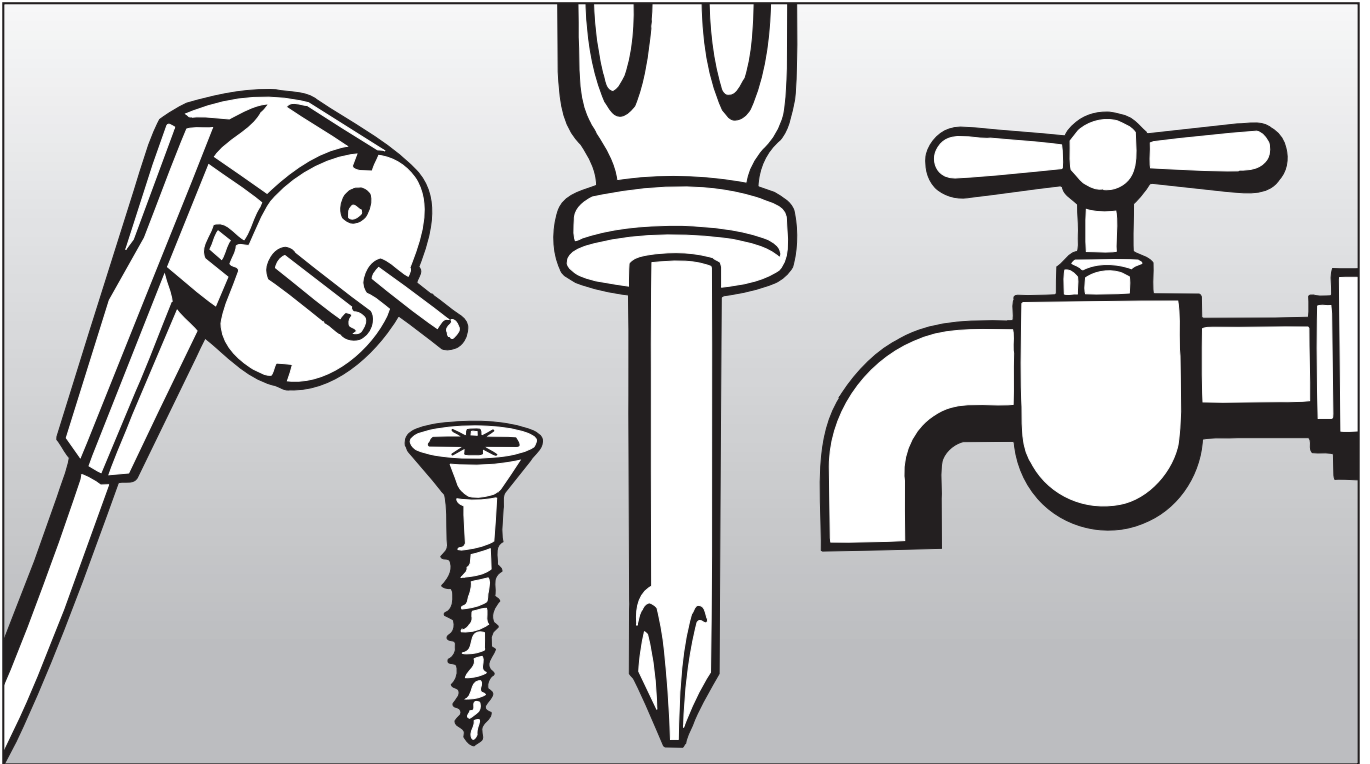
or at the rear of the machine next to the exhaust connection.

| | | |
|---|--|---|
| → Typ | |  |
| → Fabr.-Nr. | | |
| Art.-Nr. | | |
| → M.-Nr. | | |
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Guide to the data plate

Typ Model type
 Fabr.-Nr. Serial number
 M.-Nr. Part number

Installation instructions



Installation

Important safety instructions

■ Installation, repair and maintenance work should be by a Miele authorized service technician. Work by unqualified persons could be dangerous and may void the warranty.

■ Pay careful attention to the enclosed installation instructions and the installation diagram.

■ Do not install the dryer in a room where there is danger of frost.

■ Ensure that there is adequate ventilation for operation in the room where it is installed.

■ Ensure that the air being drawn into the machine is fresh and that it does not contain chlorine, fluoride or solvent fumes.

■ Machines heated by electricity must not be installed in the same room as dry cleaning machines using solvents containing CFCs. Escaping fumes will break down into hydrochloric acid if ignited. This will damage the machine.

■ If installed in an adjacent room there must be no exchange of air between them.

■ The central air inlet and the area around the dryer must be kept free from lint particles, to prevent machine damage.

■ The exhaust must not be led into a chimney used by another gas, coal or oil heated appliance. The warm humid air should be directed by the shortest route into the open air or into a suitable venting duct. The duct must be so designed and installed to accommodate the high throughput of air (few bends, as short a duct as possible, well shaped and leakproof joints).

■ No filters or louvres should be built into the exhaust duct.

■ The connection between the exhaust ducting and the exhaust connection on the dryer must be airtight.

■ Where the exhaust is ducted directly into the open air, the end of the duct should be protected against the weather, ideally by a downward angle of 90°.

■ To facilitate cleaning of the duct, cleaning flaps or covers should be fitted on the bends wherever possible.

■ With upward sloping exhaust ducting a condensate drain must be made at the lowest point.

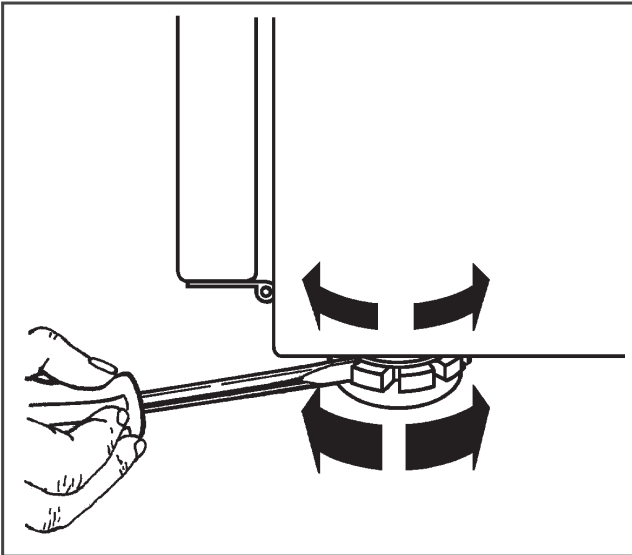
■ The dryer is fitted with an exhaust fan which can be heard during operation. The noise level of the fan can be reduced by fitting a muffler to the dryer vent stub (available from Miele's Technical Service Department).

■ The minimum dimensions and distance required from the wall, as shown in the installation diagram, must be observed to allow service to be performed.

Leveling the unit

The machine must be leveled for proper operation. The machine does not need to be installed on a base, however any unevenness in the floor must be compensated for.

The machine can be leveled by adjusting the screw feet.



Once leveled the discs must be turned with a screwdriver against the machine's base plate.

Installation

Electrical connection

The electrical connections to the dryer must be in accordance with instructions given on the installation diagram and comply with local regulations.

Once installed in position all detachable outer casing parts must be refitted.

THIS APPLIANCE MUST BE GROUNDED.

Before installation, make sure that the voltage and frequency listed on the data plate correspond with the site electrical supply. The dryers are ready for connection to a 208 V, 60 Hz, 20 A power supply.

Make the electrical connection (L1, L2, L3, Ground) at the terminal block. Follow the instructions given on the enclosed wiring diagram (located on the terminal block).

WARNING

Verify that the unit is in-phase:

- the ventilation motor should turn clockwise (open the panel to the lint filter.)
- the dryer door should suck in from the under pressure.

All removable outer housing parts must be refitted after the electrical connection has been made.

The electrical rating:

| | |
|---------|-------|
| 18.0 kW | T6351 |
| 7.0 kW | T6551 |
| 6.0 kW | T6751 |

Steam connection

Please pay attention to the installation diagram and instructions supplied with the machine. These are important for the connection to steam.

All removable outer housing parts must be refitted after the steam connection has been made.

Important notes for the heat exchanger

To avoid damage to the heat exchanger the following must be observed during installation:

1. To avoid unnecessary heat tension, ensure that heating is even (no sudden bursts of steam).
2. To prevent corrosion, the intake water must be treated. It is particularly important during idle periods to ensure that air (oxygen and CO₂) cannot get into the heat exchanger. Empty the heat exchanger when not in use. Make sure that any condensation has been dried out.
3. The heat exchanger must be protected from aggressive gases on the side exposed to the air.
4. Ensure that the heat exchanger does not operate at a higher operating pressure or temperature than is stated on the data plate.
5. Obey all current local and national guidelines, standards and regulations relating to the installation, operation and maintenance of heating and ventilation systems, with particular regard to the use of heat exchangers.



Miele, Inc.

National Headquarters

9 Independence Way
Princeton, NJ, 08540
Phone: 800-843-7231
609-419-9898
Fax: 609-419-1435
Technical Service: 800-999-1360
www.mieleusa.com

West Coast Regional Headquarters

680 Eighth Street
Suite 169A - Sobel Design Building
San Francisco, CA, 94103
Phone: 800-245-8215
415-241-6820
Fax: 415-241-6822

WEST COAST REGIONAL SERVICE 800-245-8215

Mid West Regional Headquarters

3100 West Dundee Road
Suite 901
Northbrook, IL, 60062
Phone: 847-714-9433
Fax: 847-714-9434

Miele Limited

Canadian Head Office

55G East Beaver Creek Road
Richmond Hill
Ontario L4B 1E5
Phone: 905-707-1171
Toll-Free: 1-800-565-6435
Fax: 905-707-0177

Internet: www.miele.ca
E-Mail: info@miele.ca (general enquiries)
E-Mail: service@miele.ca (technical service)

BC Regional Sales Office

3731 North Fraser Way
Unit 200
Burnaby
British Columbia V5J 5J2
Phone: 604-434-1300
Fax: 604-434-1309

Quebec Regional Sales Office

400 Laurier Avenue West
Suite 600
Montreal
Quebec H2V 2K7
Phone: 514-277-1818
Toll-Free: 1-877-636-4353
Fax: 514-277-1838